

SECURITY FROM FIRE AND THIEVES.

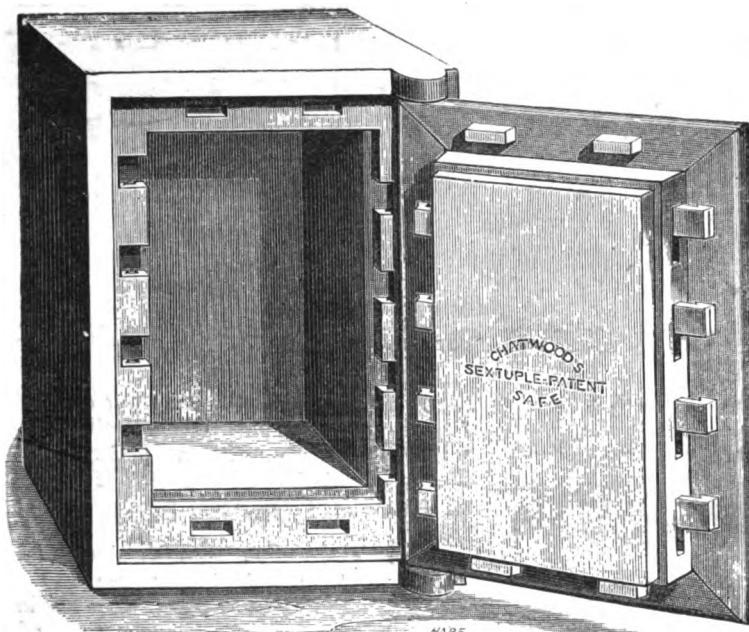
**CHATWOOD'S
"INVINCIBLE"
SAFES.**

PRIZE MEDALS

AT
VIENNA,
PARIS,
DUBLIN,
OPORTO,
LONDON,
HAVRE,
AND
WHEREVER
EXHIBITED.

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DEED CHESTS, CASH BOXES, AND LOCKS. STRONG-ROOM DOORS
AND FRAMES.

FIRE AND BURGLAR PROOF ROOMS constructed to resist the fiercest fire and the most skilled burglar. Details upon application at the Depôts.

CHATWOOD'S SAFE DEPÔT,

120, CANNON STREET, LONDON, E.C.;
13, CROSS STREET, MANCHESTER; AND LANCASHIRE SAFE WORKS, BOLTON.

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FIRE-PROOF SAFES.

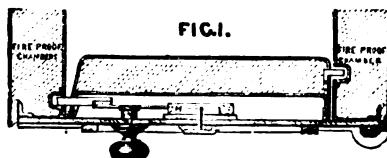
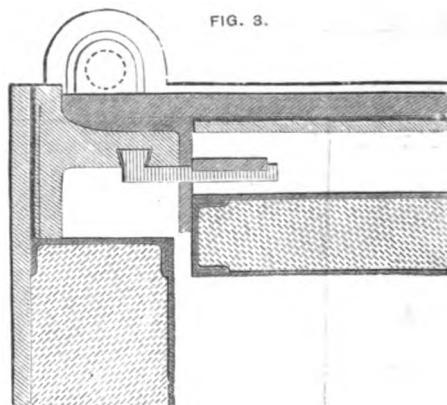
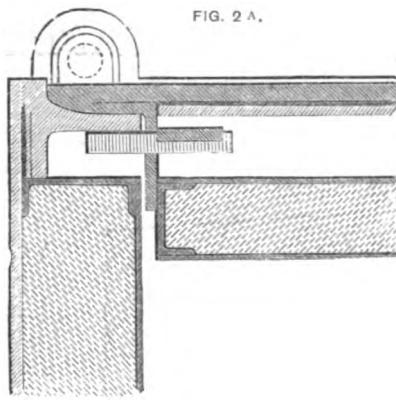
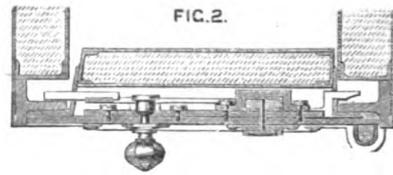


FIG. 1 is an Engraving showing Section through door and parts of sides of the Fire-proof Safe usually sold by respectable Manufacturers.

Figs. 2 and 2 A show Sections through door and parts of sides of CHATWOOD's ordinary Fire-resisting Safe, List 2 quality, with his Patent T iron Frame and solid flange lock case.



BURGLAR-PROOF SAFES.

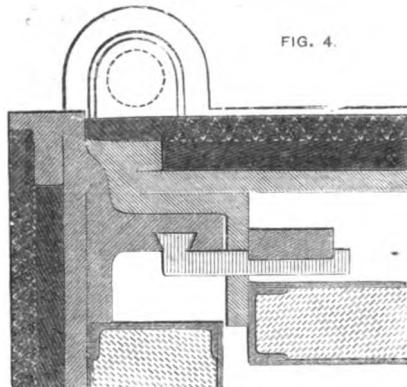


FIG. 3.—Section through door and side of CHATWOOD's Quadruple Patent Safe, List 4 quality, showing patent Dovetail Claw Bolts and Patent T Girder Frame, with slots to receive claw bolts and solid flange lock case, recommended as Cash Safes for ordinary risks.

FIG. 4.—Section through door and part of side of CHATWOOD's Octuple Patent Safe, List 8 quality, showing Claw Bolt Fitting in Dovetail Recesses in T Girder Frame all round the Safe; curvilinear edge of door with corresponding curved seating on sides and conical intersections of spiegeleisen and steel, absolutely solid, two inches thick on all sides.

The difference in the principles of construction between CHATWOOD's Safes and all others is seen in the above engravings, and is such as must convince all practical buyers of the immense superiority of CHATWOOD's Patent "Tee Frame" and "solid flange" lock case over the sheet-iron chamber of Fig. 1, in which are situated the bolt holes and the sheet-iron lock case attached to the door by small stove screws adopted by other makers.

"Mr. CHATWOOD is the only Safe Maker who exhibits the details of his construction, both in drawing and in detailed parts of his Safes, while the other manufacturers of similar articles do not seem to think that they possess much that is worth showing in that direction."—*Engineering*, May 3rd, 1867.

"A series of the most severe tests with these Safes have proved them to be impregnable to the scientific burglar. Mr. CHATWOOD has added Safe-manufacture as a new branch to practical Engineering."—*Official Report, Dublin International Exhibition, 1865*.

"There is no opportunity of getting a wedge in . . . The bolts and catches are of great strength, and no forcing by hand-power, however assisted by tackle, could separate them. . . . No drill can touch such a combination (of hard and soft metals), and no force less than that of a steam hammer or cannon shot could ever break through it."—*Zerah Colburn, Esq., C.E., President of Society of Engineers*.

CHATWOOD'S SAFE DÉPÔT,

120, CANNON STREET, LONDON, E.C.; 13, CROSS STREET, MANCHESTER; AND LANCASHIRE SAFE AND LOCK WORKS, BOLTON.

Sizes and Net Prices of Chatwood's "Invincible" Safes,

Fire Resisting and Burglar Proof.

SINGLE DOORS WITHOUT FITTINGS.

No.	OUTSIDE DIMENSIONS.			LIST 2.			LIST 3.			LIST 4.			LIST 6.			LIST 8.		
	Height.	In Inches. Width.	Depth.	£	s.	d.												
00	20	14	14	8	0	0	10	0	0	14	0	0	24	15	0	45	5	0
0	22	16	16	9	0	0	12	10	0	17	10	0	30	0	0	55	0	0
1	24	18	18	10	0	0	15	0	0	21	0	0	35	15	0	65	10	0
2	26	20	20	12	10	0	17	10	0	24	10	0	42	0	0	77	0	0
3	28	22	22	15	0	0	20	0	0	27	15	0	47	10	0	86	15	0
4	30	24	24	17	10	0	24	10	0	30	0	0	47	10	0	92	10	0
5	33	26	24	20	0	0	27	15	0	33	0	0	50	10	0	103	10	0
6	36	26	24	24	10	0	29	10	0	33	0	0	56	15	0	126	15	0
7	42	26	24	26	0	0	30	15	0	40	10	0	69	0	0	103	10	0
8	48	28	26	28	15	0	40	10	0	46	5	0	79	5	0	126	15	0
9	54	30	26	32	15	0	50	10	0	50	10	0	86	5	0	145	5	0
10	60	30	26	36	0	0	50	10	0	55	15	0	95	10	0	158	0	0
11	60	33	28	40	0	0	55	15	0	95	10	0	227	15	0	287	10	0

Fittings made to order.

DOUBLE DOORS, INCLUDING FITTINGS.

No.	OUTSIDE DIMENSIONS.			LIST 2.			LIST 3.			LIST 4.			LIST 6.			LIST 8.		
	Height.	In Inches. Width.	Depth.	£	s.	d.	£	s.	d.									
12	30	39	24	25	0	0	35	10	0	59	5	0	110	10	0	* The best made.		
13	33	33	24	30	10	0	39	15	0	67	0	0	125	15	0			
14	36	36	28	33	5	0	47	15	0	81	0	0	152	0	0			
15	40	36	28	37	0	0	51	0	0	87	0	0	165	15	0			
16	48	38	28	43	10	0	62	10	0	105	5	0	196	10	0			
17	54	40	30	51	5	0	72	5	0	122	5	0	229	0	0			
18	60	48	30	61	10	0	89	0	0	149	10	0	278	5	0			
19	66	54	30	76	10	0	107	10	0	177	15	0	327	0	0			
20	72	60	30	91	10	0	130	0	0	210	10	0	381	5	0			

Fittings range from two drawers at foot of Safe up to six drawers in centre, with various partitions to order.

* Chatwood's Safes are the only ones sold subject to a test of thirty-six hours with any kind of burglar's appliances before delivery.

CHATWOOD'S PATENT FIRE-RESISTING DEED BOXES.

No.	SIZE.																
	£	s.	d.														
1	12	10	10	3	0	0	8	26	10	20	20	9	0	0			
2	14	11	11	3	10	0	9	28	22	22	22	10	10	0			
3	16	12	12	4	0	0	10	30	24	24	24	12	0	0			
4	18	13	13	5	0	0	11	33	25	25	25	14	0	0			
5	20	14	14	6	0	0	12	36	26	26	26	16	0	0			
6	22	16	16	7	0	0	13	42	28	28	28	20	0	0			
7	24	18	18	8	0	0											

Without Fittings.

Cash Boxes and Locks of every description, unpickable and gunpowder proof.—Price Lists on application.

IRON AND STEEL DOORS AND FRAMES.

No.	DIMENSIONS. Outside of Frame.			No.	LIST 2.			No.	LIST 3.			No.	LIST 4.			No.	LIST 6.			No.	LIST 8.		
	Height.	Width.	£		£	s.	d.																
1	5ft. 6in.	2ft. 6in.	20	0	0	0	0	30	5	0	41	10	0	52	15	0	151	5	0				
2	6	0	2	22	10	0	0	33	0	0	45	10	0	58	0	0	178	15	0				
3	6	0	3	27	0	0	0	38	10	0	51	0	0	63	5	0	199	5	0				
4	6	6	2	27	0	0	0	38	10	0	51	0	0	63	5	0	199	5	0				
5	6	6	3	33	0	0	0	41	15	0	55	0	0	70	0	0	220	0	0				
6	7	0	3	36	0	0	0	46	5	0	60	15	0	75	0	0	240	10	0				

Price Lists, Testimonials, Drawings, and Specifications can be had post free on application.

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